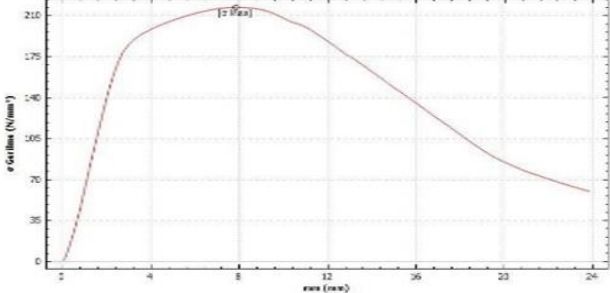
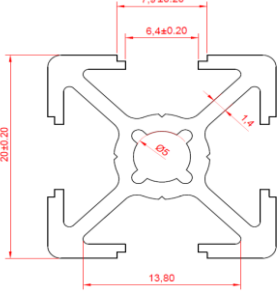
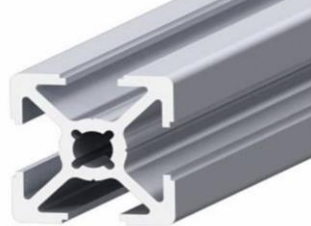


 DOĞUŞ KALIP METAL VE FORM SANAYİ DİŞ TİC. A.Ş.		KALİTE UYGUNLUK BELGESİ (QUALITY CONFORMITY CERTIFICATE)			Rapor No (Report No)	2024-01							
					Rapor Tarihi (Report Date)	23.1.2024							
ÜRÜN TANIMI (DESCRIPTION OF THE GOODS)		20x20 Sigma Profil K6 20x20 Sigma Profile C6			MÜŞTERİ MALZEME NO. (ITEM'S NUMBER)	1.1.06.020020.01							
MATERYAL (Material)		6063 T5			STANDART (STANDARD)	EN 10204-3.1B							
KİMYASAL ANALİZ (CHEMICAL COMPOSITION) %		AL	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti			
minimum (min.)		Balance	0,20	0,00	0,00	0,00	0,45	0,00	0,00	0,00			
maksimum (max.)			0,60	0,35	0,10	0,10	0,90	0,10	0,10	0,10			
KONTROL SONUÇLARI (QC RESULTS)		98,800	0,444	0,179	0,001	0,021	0,489	0,001	0,001	0,007			
SONUÇ (RESULT)		OK	OK	OK	OK	OK	OK	OK	OK	OK			
BOYUTLAR (DIMENSIONS)		TOLERANS (TOLERANCE)		KONTROL CİHAZI (CONTROL TOOL)	KONTROL SONUÇLARI (QUALITY CONTROL RESULTS)					SAPMA (DEVIATION)	MİKTAR (QUANTITY)	SONUÇ (RESULT)	AÇIKLAMA (EXPLANATION)
Ölçülecek Değer (Value to Measure)	Olmaması Gereken Ölçü (The Must Have Size)	min.	mak.		1	2	3	4	5				
1	Ø5	4,80	5,20	Dij. Kumpas	5,04	5,00	4,96	4,98	5,00	0	5	OK	
2	7,90	7,70	8,10	Dij. Kumpas	7,84	7,98	7,96	7,94	7,92	0	5	OK	
3	6,40	6,20	6,60	Dij. Kumpas	6,35	6,43	6,39	6,41	6,39	0	5	OK	
4	13,80	13,60	14,00	Dij. Kumpas	13,88	13,82	13,80	13,75	13,83	0	5	OK	
5	1,40	1,20	1,60	Dij. Kumpas	1,40	1,42	1,43	1,41	1,42	0	5	OK	
6	20,00	19,80	20,20	Dij. Kumpas	20,11	19,99	20,09	20,09	20,03	0	5	OK	
MEKANİK ÖZELLİKLER (MECHANICAL SPECIFICATIONS)													
Malzeme Kalite Sınıfı (Material Quality Grade)		TEMPER		Akma Mukavemeti (Yield Stress)	Çekme Mukavemeti (Tensile stress)	Sertlik (Hardness)	Eloksal Kaplama (Anodized Coating)						
		-		Mpa	Mpa	Brinell	µm						
		-		min-max 110-175	min-max 150-215	min-max 65-75	min-max 9-18						
6063		T5		150	175	67	10,8						
Basma Testi Pressing Test   													
Atalet Momenti (Moment of inertia)		Mukavemet Momenti (Moment of resistance)		Alan (Area)		Kütle (Mass)							
Ix	Iy	Wx	Wy	1,41 cm²		0,38 kg/m							
0,60 cm⁴	0,60 cm⁴	0,60 cm³	0,60 cm³										
Bu belge ile ilgili numunelerin test edildiği ve onaylı siparişteki teknik şartlara uygun olduğu teyit edilir. (We confirm that we have tested the samples related to this document and they are convenient to technical conditions at approved order.)				Onaylayan (Approved By) KYS Yöneticisi (Quality Management Representative) SümeYra YAZ									