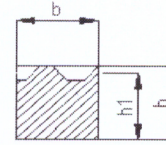
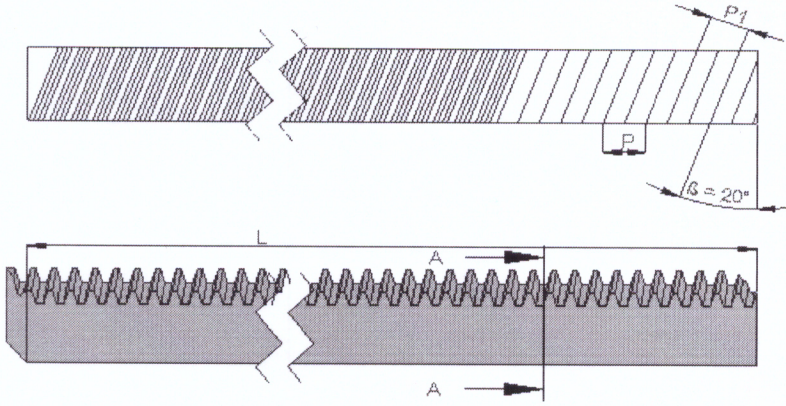


 DOĞUŞ KALIP® METAL VE FORM SAN. DIŞ. TİC. LTD.ŞTİ.	KALİTE UYGUNLUK BELGESİ Quality Conformity Certificate	EN 10204-3.1B Tarih: 02.01.2017 (History)
ÜRÜN TANIMI: DESCRIPTION OF THE GOODS	Mod2 HELİS KREMAYER (SAĞ-SOL) (L2000MM) Mod2 HELICAL RACK (RIGHT-LEFT)	Lot No.:
MATERYAL: C45 (AISI/SAE 1045)	MÜŞTERİ MALZ. NO.: 4.006.03.01.20.00 RIGHT ITEM'S NUMBER 4.006.03.02.20.00 LEFT	

KİMYASAL ANALİZ CHEMICAL COMPOSITION %	C 0,42-0,50	Si 0,15-0,35	Mn 0,50-0,80	P max. 0,045	S max. 0,045	Cu 0,10-0,15		
---	----------------	-----------------	-----------------	-----------------	-----------------	-----------------	--	--

BOYUTLAR DIMENSIONS	TOLERANS TOLERANCE	KONTROL CİH. CONTROL TOOL	KONTROL SONUÇLARI QC RESULTS					MİKTAR QUANTITY	SONUÇ RESULT
			1	2	3	4	5		
P1 (6.283)	±0,2	Prf. Projektör	6,3	6,27	6,32	6,35	6,3	5	OK
b (20)	±0,2	Dig. Kumpas	19,98	19,97	20	19,97	19,98	5	OK
h (20)	±0,2	Dig. Kumpas	20,03	20,05	20,08	20,1	20,06	5	OK
β=20°	± 15'	Açı Ölçer	OK	OK	OK	OK	OK	OK	OK

MEKANİK ÖZELLİKLER MECHANICAL SPECIFICATIONS			
Steel grade	Ham Sertlik Brinell (HB)	Isıl İşlem Sonrası (after tempering)	Çekme Dayanımı (Tensile Strength) Rm(Mpa) N/mm ²
C 45 (AISI/SAE 1045)	<250	50-55 HRC	<850



Bu belge ile ilgili numunelerin test edildiği ve onaylı siparişteki teknik şartlara uygun olduğu teyit edilir.

We confirm that we have tested the samples related to this document and they are convenient to technical conditions at approved order.

Onaylayan
approved by
KYS yöneticisi
Quality Management Representative

